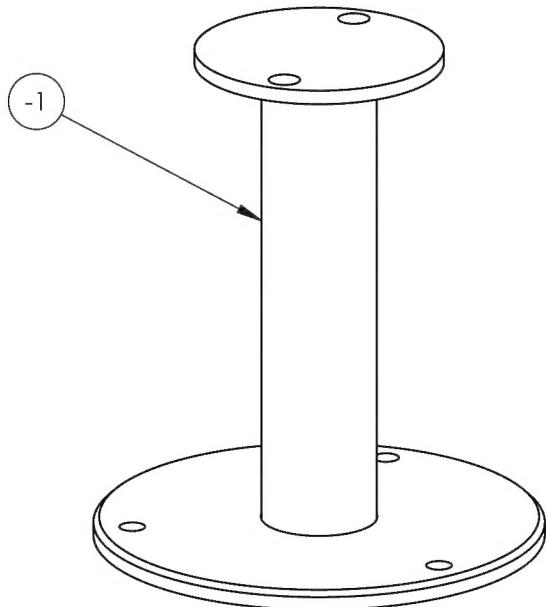


This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.	9/6/2016	DPD	JAG



NOTE:
REF. AIRBUS T/N: 1X56-136-246.

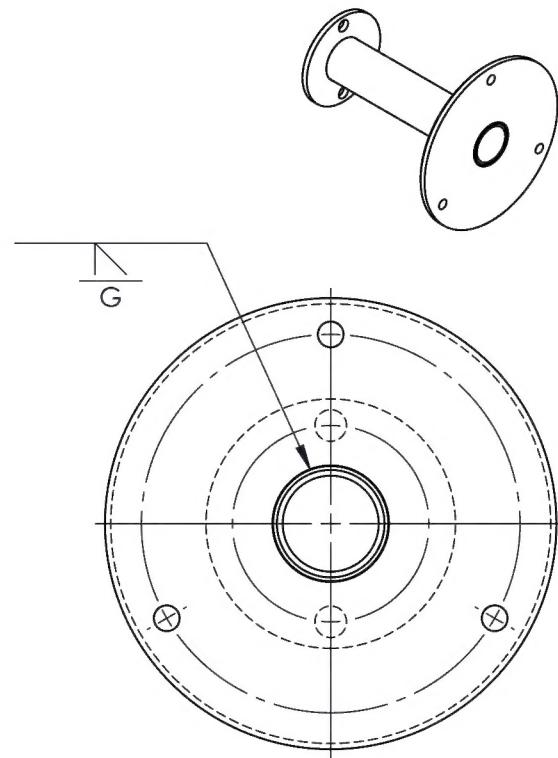
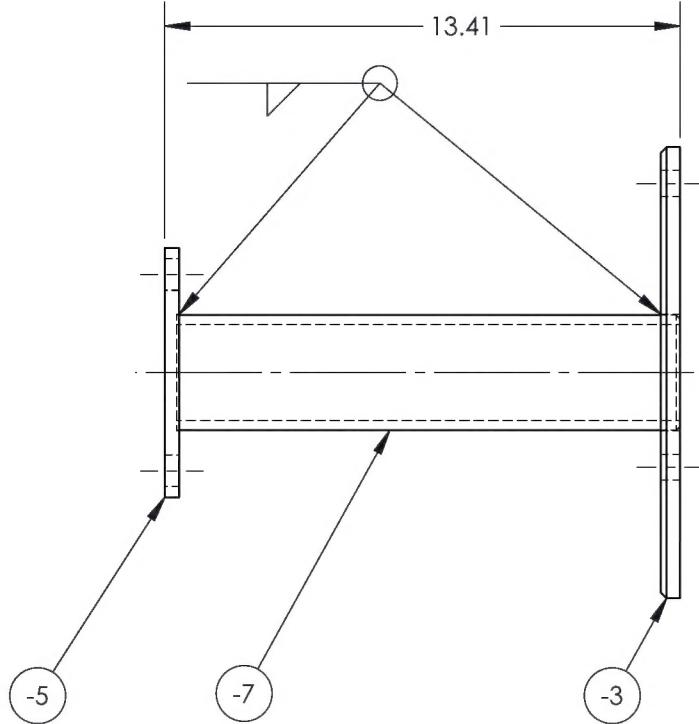
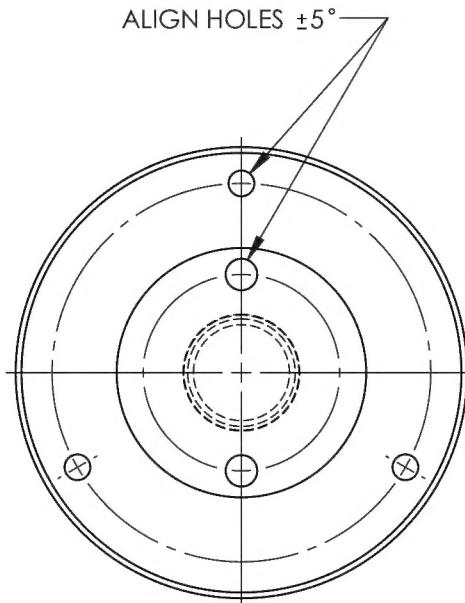


TITLE		DWG NO.		REV		
ASSEMBLY STAND		RBE1X56-136-246		1		
MAT'L				UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		
HEAT TREAT				.XXX ± .005 FRACTIONS ± 1/8		
FINISH				.XX ± .01 ANGLES ± 5°		
SPEC				X ± .1 SURFACES = 125		
DRAWN BY: DUERFELDT				1. BREAK ALL SHARP EDGES .015 x 45° OR .015R		
CHECKED: CLOUGH				2. DIMENSIONAL LIMITS APPLY AFTER PLATING		
OPPS APPR: ANDERSON				3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009		
QA APPR: LINDSAY				USED ON MODEL		
APPROVED: GILBERT				H145		
SCALE 1:5 DATE 8/5/2016				SHEET 1 OF 5		

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
	X		-1	1	WELDMENT			2
	1		-3		LARGE PLATE	A36/1018/1020 HR		3
	1		-5		SMALL PLATE	A36/1018/1020 HR		4
	1		-7		TUBE	STEEL TUBE		5
	ASSY -1							

This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

REV		ECR		DESCRIPTION			DATE	INITIAL	APPROVED
-----	--	-----	--	-------------	--	--	------	---------	----------



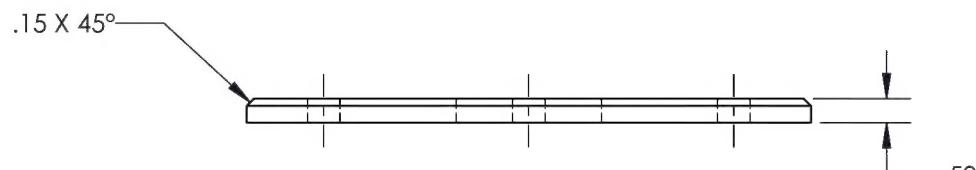
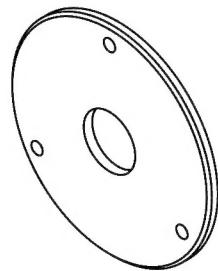
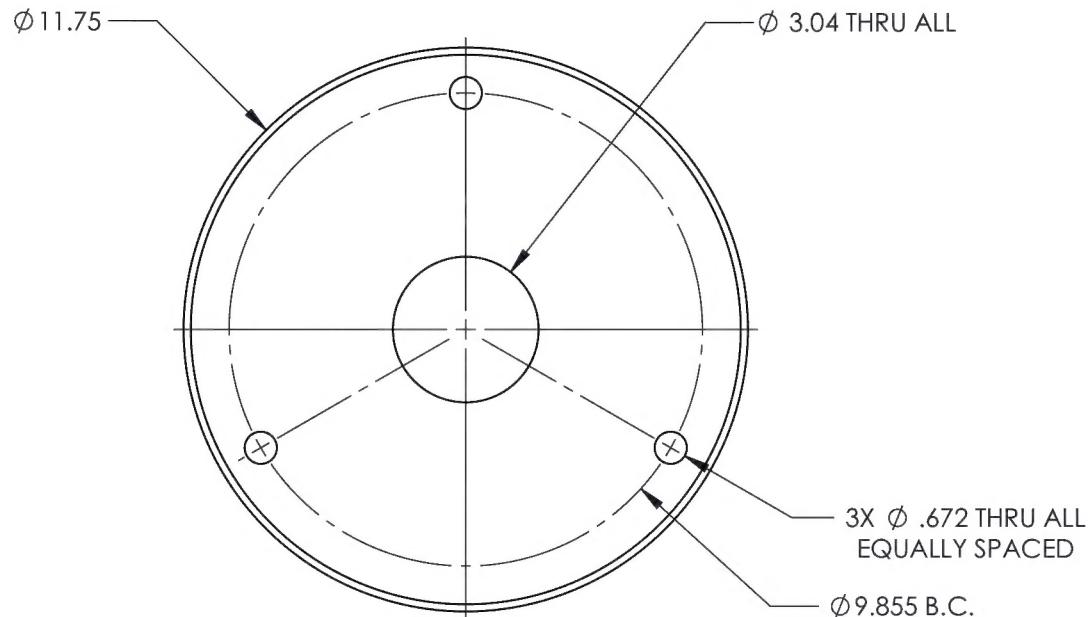
(-1)
WELDMENT

DART AEROSPACE	
TITLE	
ASSEMBLY STANT	
DWG NO. RBE1X56-136-246-1	
REV	1
MAT'L	
HEAT	
TREAT	
FINISH ZINC PLATE	
SPEC ASTM B633 TYPE I SC 2	
DRAWN BY: DUERFELDT	
CHECKED: CLOUGH	
OPPS APPR: ANDERSON	
QA APPR: LINDSAY	
APPROVED: GILBERT	
USED ON MODEL	H145
SCALE 1:5	DATE 8/5/2016
SHEET 2 OF 5	

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
.XXX ± .010 FRACTIONS ± 1/8
.XX ± .03 ANGLES ± 1°
X ± .1 SURFACES = 125 ✓
1. BREAK ALL SHARP EDGES
.015 x 45° OR .015R
2. DIMENSIONAL LIMITS APPLY
AFTER PLATING
3. INTERPRET DIM AND TOL PER
ASME Y14.5M-2009

This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

REV	ECR	REVISIONS	DESCRIPTION	DATE	INITIAL	APPROVED
-----	-----	-----------	-------------	------	---------	----------



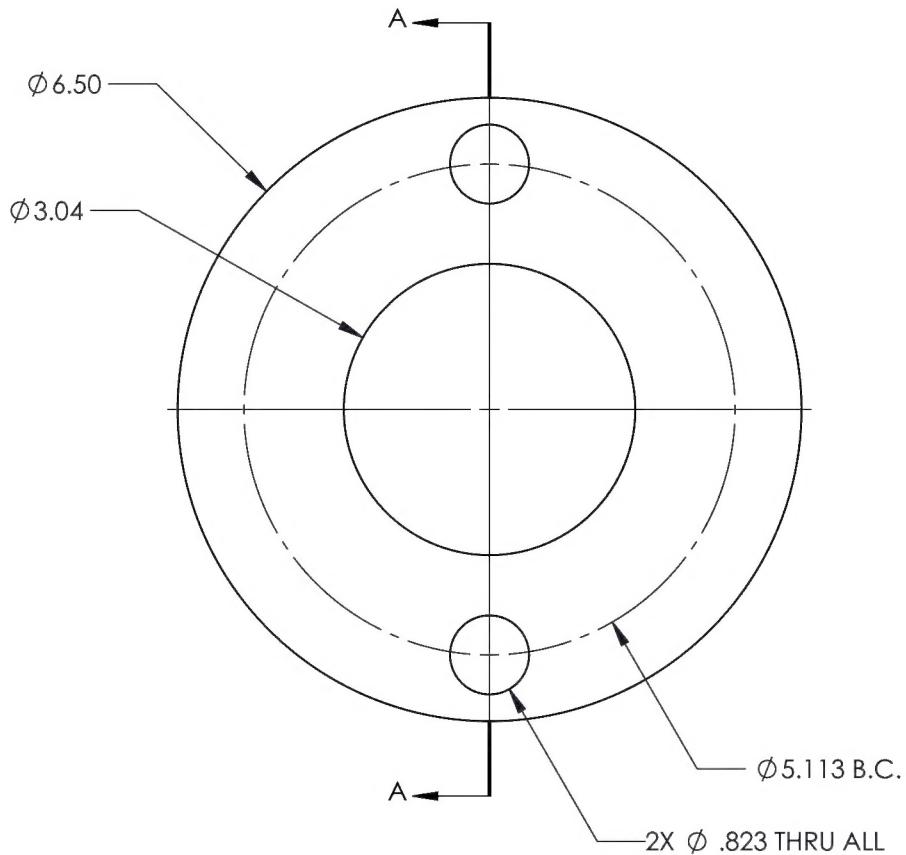
(3)
LARGE PLATE

DART AEROSPACE	
ASSEMBLY STAND	
DWG NO. RBE1X56-136-246-3	
MAT'L	A36/1018/1020 HR
HEAT	UNLESS OTHERWISE SPECIFIED
TREAT	DIMENSIONS ARE IN INCHES
FINISH SEE -1	.XXX ± .005 FRACTIONS ± 1/8
SPEC	.XX ± .01 ANGLES ± 5°
DRAWN BY:	DUERFELDT
CHECKED:	CLOUGH
OPPS APPR:	ANDERSON
QA APPR:	LINDSAY
APPROVED:	GILBERT
SCALE	1:4
DATE	8/5/2016
SHEET 3 OF 5	

REV
1

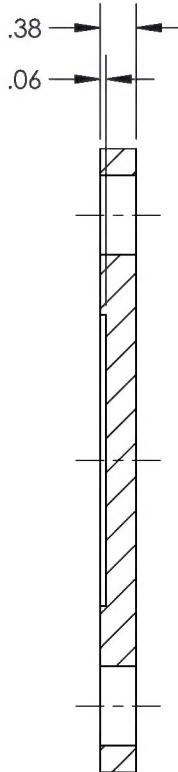
This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

REV	ECR	REVISIONS	DESCRIPTION	DATE	INITIAL	APPROVED
-----	-----	-----------	-------------	------	---------	----------

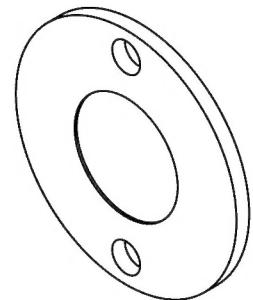


SMALL PLATE

(-5)



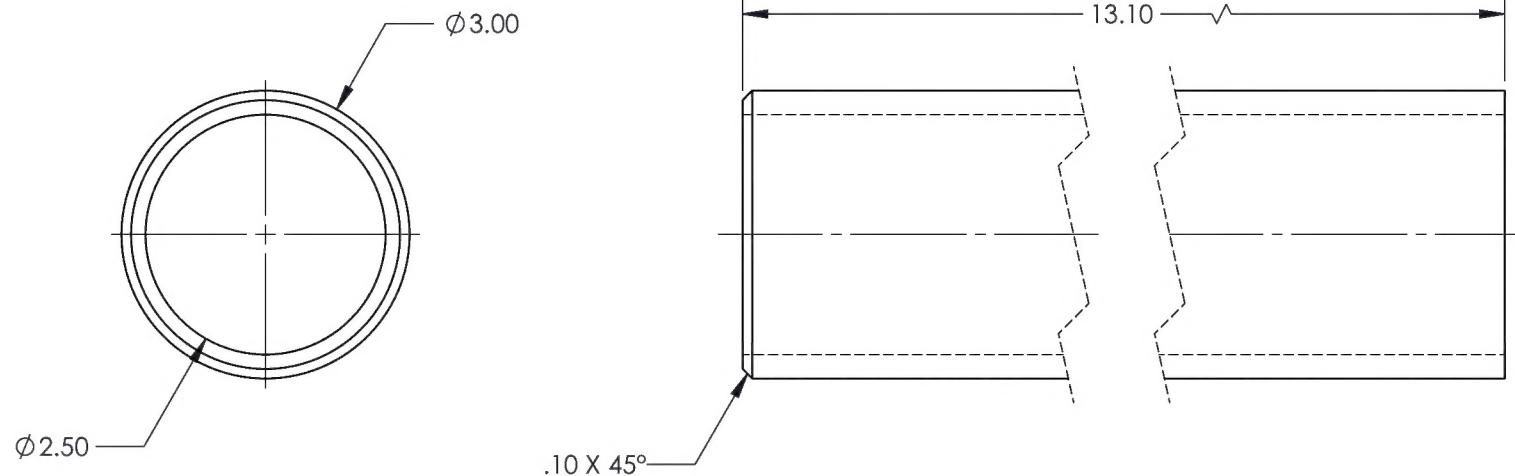
SECTION A-A



		
TITLE		
ASSEMBLY STAND		
DWG NO.	RBE1X56-136-246-5	
REV	1	
MAT'L	A36/1018/1020 HR	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		
HEAT	$.XXX \pm .005$	FRACTIONS $\pm 1/8$
TREAT	$.XX \pm .01$	ANGLES $\pm 5^\circ$
FINISH SEE -1	$X \pm .1$	SURFACES = 125
SPEC		
DRAWN BY:	DUERFELDT	
CHECKED:	CLOUGH	
OPPS APPR:	ANDERSON	
QA APPR:	LINDSAY	
APPROVED:	GILBERT	
	H145	
SCALE	1:2	
DATE	8/5/2016	
SHEET 4 OF 5		

This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

REV	ECR	REVISIONS	DESCRIPTION	DATE	INITIAL	APPROVED
-----	-----	-----------	-------------	------	---------	----------



(-7)

TUBE

TITLE	
ASSEMBLY STAND	
DWG NO. RBE1X56-136-246-7	
REV 1	
MATERIAL STEEL TUBE	
HEAT	
TREAT	
FINISH SEE -1	
SPEC	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .005 FRACTIONS ± 1/8	
.XX ± .01 ANGLES ± 5°	
X ± .1 SURFACES = 125 ✓	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DRAWN BY: DUERFELDT	
CHECKED: CLOUGH	
OPPS APPR: ANDERSON	
QA APPR: LINDSAY	
APPROVED: GILBERT	
USED ON MODEL	H145
SCALE 1:2	DATE 8/5/2016
SHEET 5 OF 5	